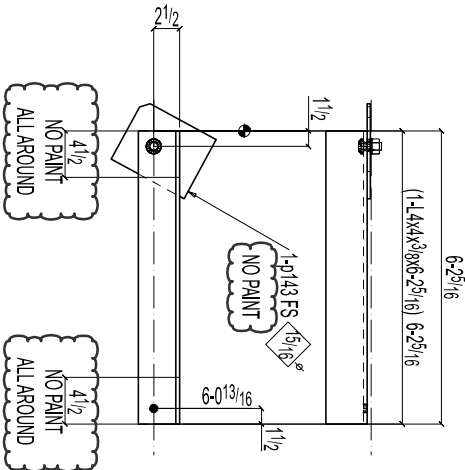




ONE VERTICAL BRACE 34VB23

SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		66							
34VB23	1	1-4x4x3/8	6'-2 5/16"		A36	61							
PL43	1	1-EL51/8x8	0'-6 1/2"		A572-50	5							
	1	1-TC 3/4 A325N	0'-1 3/4"			1							
		FIELD BOLTS											
	1	1-TC 3/4 A325N	0'-1 3/4"										

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 1 3/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

791, Sherie Rue Est
La Gaudouze, QC
F-4L8 4S9 3A93

NORGATE

PROJECT

CONSENTINO
MIDDLE SCHOOL
HAVERHILL, MA

REV

DESCRIPTION

DATE

A

ISSUED FOR APPROVAL

Aug 8 2024

CHECK

DRAWN

REV

SEQ

SG

DSOL

PRJ No

S24-859

34

34VB23

DW: Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



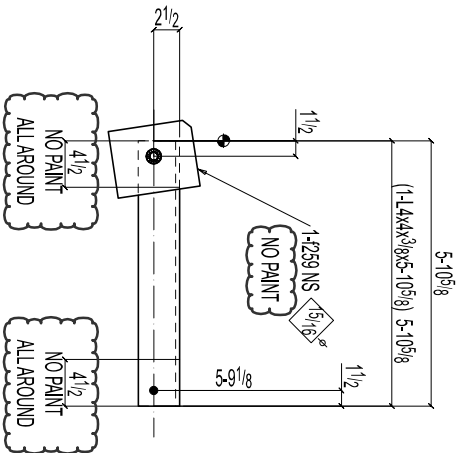
Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

A	ISSUED FOR APPROVAL	Aug 8 2024
REV	DESCRIPTION	DATE
 NORGATE 791 Sierra Pkwy Est La Grangeville, Qc F-1H-459, 3493		
PROJECT		
CONSENTINO MIDDLE SCHOOL HAVERHILL, MA		
CHECK	DRAWN	
SG	DSOL	
REV	PRJ No	
A	S24-859	
	SEQ	
	34	
34VB24		

[illegible]

34VB25

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



ONE VERTICAL BRACE 34VB26

SHOP NOTE:
TOE DIRECTION FAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		63							
34VB26	1	1.4x4x3/8	5-10'8		A36	58							
1259	1	1/2x1/8	0-6 1/2		A572-50	5							
	1	TC 3/4 A325N	0-1 3/4			1							
		FIELD BOLTS											
	1	TC 3/4 A325N	0-1 3/4										

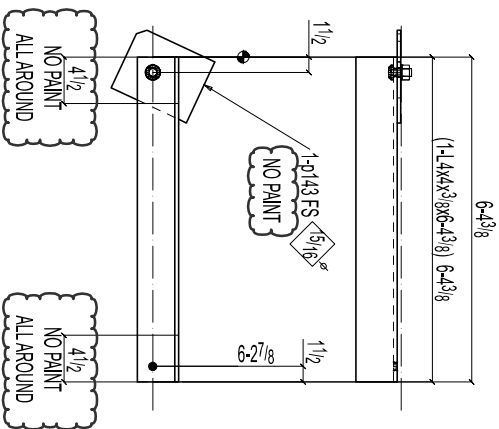
GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 1 3/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

DW: Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

A	ISSUED FOR APPROVAL	Aug 8 2024
REV	DESCRIPTION	DATE
PROJECT		
NORGATE		
791, Sierra Rue Est La Cadenita, Qc F-418-459-3493		
CONSENTINO		
MIDDLE SCHOOL		
HAVERHILL, MA		
CHECK	DRAWN	REV
SG	DSOL	PRJ No
	S24-859	SEQ
		34
		34VB26



ONE VERTICAL BRACE 34VB27

SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		67							
34VB27	1	1-4x4x3/8	6'-4 3/8		A36	62							
P143	1	1-F5/16x8	0'-6 1/2		A572-50	5							
	1	1-TC 3/4 A325N	0'-1 3/4			1							
		FIELD BOLTS											
	1	1-TC 3/4 A325N	0'-1 3/4										

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 1 3/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

PROJECT

CONSENTINO

MIDDLE SCHOOL

HAVERHILL, MA

791 Sherie Rue Est

La Grangeville, Qc

F-4L8-459-3493

A

ISSUED FOR APPROVAL

Aug 8 2024

REV

DESCRIPTION

DATE

CHECK

SG

DRAWN

DSOL

REV

PRJ No

SEQ

34

34VB27

DW: Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

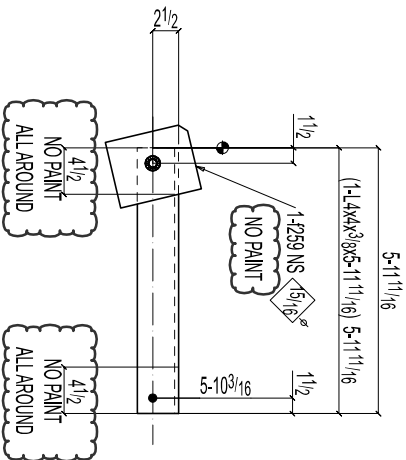


Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HYD. E70XX
- STD HOLES $\frac{3}{16}$ DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

34VB29



ONE VERTICAL BRACE 34VB30

SHOP NOTE:
TOE DIRECTION FAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		64							
34VB30	1	1-4x4x3/8	5' 11 11/16"		A36	59							
1259	1	1-E 5/16x8	0' 6 1/2"		A572-50	5							
	1	1-TC 3/4 A325N	0' 1 3/4"			1							
		FIELD BOLTS											
	1	1-TC 3/4 A325N	0' 1 3/4"										

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 1 3/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

791, Sherie Rue Est
La Gaudreoupe, QC
F-4L8 4S9 3A93

NORGATE

PROJECT

CONSENTINO
MIDDLE SCHOOL
HAVERHILL, MA

REV/ DESCRIPTION

DATE

A

ISSUED FOR APPROVAL

Aug 8 2024

CHECK

DRAWN

REV

PRJ No

SEQ

34

SG

DSOL

S24-859

34VB30

DW : Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

GENERAL NOTES				
- HAND TIGHT SHOP BOLTS UNO. - MARK CENTER OF GRAVITY - WELDS LOW HYD. E70XX - STD HOLES 3/16 DIA UNO. - PRE-HEAT PER AWS D.11 - WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW				
CHECK		DRAWN		
SG		DSOL		
REV		PRJ No		
		S24-859		
		SEQ		
		34		
PROJECT				
				
791 Sierra Rue Est La Grangeville, QC P-418, 459, 6588 F-418, 459, 3493				
CONSENTINO MIDDLE SCHOOL HAVERHILL, MA				
34VB31				



DW: Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

GENERAL NOTES - HAND TIGHT SHOP BOLTS U.N.O. - MARK CENTER OF GRAVITY - WELDS LOW HYD. E70XX - STD HOLES 3/16 DIA U.N.O. - PRE-HEAT PER AWS D1.1 - WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW			
		7911 Shivers Rue Est La Grangeville, QC F-418-455-3493	
PROJECT		CONSENTINO MIDDLE SCHOOL HAVERHILL, MA	
CHECK	DRAWN	PRJ No	SEQ
SG	DSOL	S24-859	34
REV			
			34VB32



Not reviewed. Could not find piece location on Framing plans or Sections. GIC to coordinate

NORGATE

791 Bieme Rue E
La Guadeloupe, C
P:418.459.6988
F:418.459.3493

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HYD. E70XX
- STD HOLES $3\frac{3}{16}$ DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

CHECK	DRAWN	PROJECT				A ISSUED FOR APPROVAL Aug 8 2024
SG	DSOL	CONSENTINO		791 Sierra Rue Est La Cadeneteque, Qc P-418-959-6588 F-418-453-7493		REV DESCRIPTION DATE
REV	PRJ No	MIDDLE SCHOOL				
	\$24-859	HAERHILL, MA				
	SEQ					
	34					
						34VB33