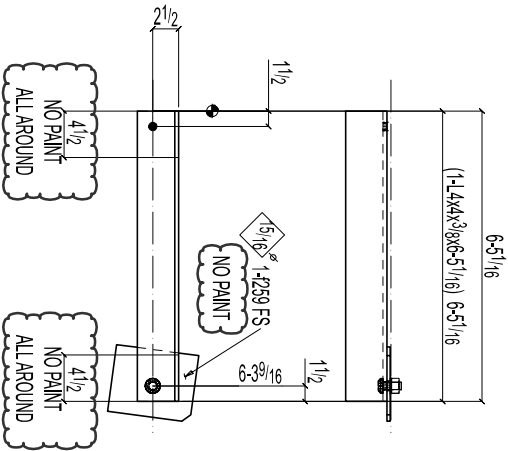




ONE VERTICAL BRACE 34VB14

SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		68							
34VB14	1	1-4x4x3/8	6'-5 1/16		A36	63							
1239	1	1-5 1/8x8	0'-6 1/2		A572-50	5							
	1	1-TC 3/4 A325N	0'-1 3/4			1							
		FIELD BOLTS											
	1	1-TC 3/4 A325N	0'-1 3/4										

GENERAL NOTES	
- HAND TIGHT SHOP BOLTS U.N.O. - MARK CENTER OF GRAVITY - WELDS LOW HND. E70XX - STD HOLES 1 3/16 DIA U.N.O. - PRE-HEAT PER AWS D1.1 - WELD W/ASHER ON THE OPPOSITE SIDE OF THIS ARROW	

CHECK		DRAWN		PROJECT		 NORRGATE 791 Shreve Rue Est La Grangeville, QC P-418-959-6988 F-418-959-3993	
SG		DSOL					
REV		PRJ No					
A		S24-859					
A		SEQ		34		Aug 8 2024	
34VB14				CONSENTINO MIDDLE SCHOOL HAVERHILL, MA		DATE	

DW: Reviewed (No Comments)

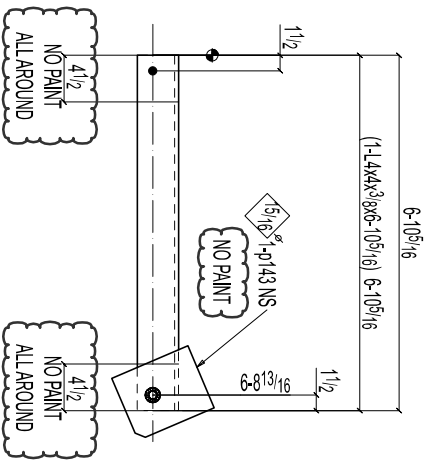
Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
2-T/C $3/4 \times 1 3/4$ A325N

GENERAL NOTES - HAND TIGHT SHOP BOLTS U.N.O. - MARK CENTER OF GRAVITY - WELDS LOW HYD. E70XX - STD HOLES 13/16" DIA U.N.O. - PRE-HEAT PER AWS D.11 - WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW			
CHECK	DRAWN	PROJECT	
SG	DSOL	 NORGATE 7911 Shorne Rue Est La Grangehouse, Qc P-418, 459 6586 F-418, 459 3493	
REV	PRJ No	CONSENTINO MIDDLE SCHOOL HAVERHILL, MA	
	S24-859	SEQ	34
			34VB15



ONE VERTICAL BRACE 34VB17

SHOP NOTE:
TOE DIRECTION FAR SIDE
SHOP BOLTS:
1-T/C 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
	ONE	VERTICAL BRACE		PS-2		72							
34VB17	1	1-4x4x3/8	6'-10 5/16"		A36	67							
p143	1	E 5/16x8	0'-6 1/2"		A572-50	5							
	1	T/C 3/4 A325N	0'-1 3/4"			1							
		FIELD BOLTS											
	1	T/C 3/4 A325N	0'-1 3/4"										

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 1 3/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

791, Steeple Rue Est
La Gaudesrouge, Qc
H3L 4S9
F: 418-459-3493

NORGATE

PROJECT

CONSENTINO

MIDDLE SCHOOL

HAVERHILL, MA

REV

DESCRIPTION

DATE

CHECK

DRAWN

REV

PRJ No

SEQ

SG

S24-859

34

34VB17

DW: Reviewed (No Comments)

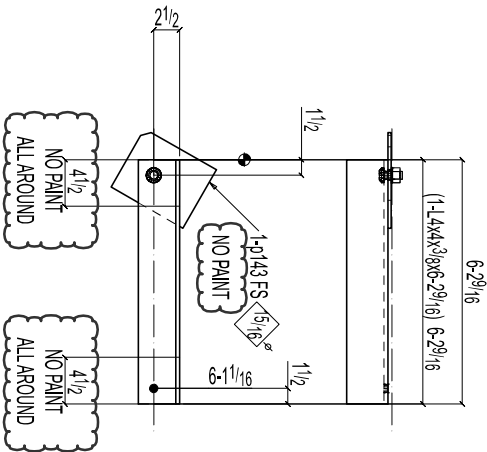
Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

DW: Reviewed (No Comments)

GENERAL NOTES				
- HAND TIGHT SHOP BOLTS UNO. - MARK CENTER OF GRAVITY - WELDS LOW HYD. E70XX - STD HOLES 3/16 DIA UNO. - PRE-HEAT PER AWS D.11 - WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW				
CHECK		DRAWN		
SG		DSOL		
REV		PRJ No		
		S24-859		
		SEQ		
		34		
PROJECT				
				
791 Sierra Rue Est La Grangeville, OR P-418, 459, 6588 F-418, 459, 3493				
CONSENTINO MIDDLE SCHOOL HAVERHILL, MA				
34VB18				



ONE VERTICAL BRACE 34VB19

SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
1-TC 3/4x1 3/4 A325N

MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT	MARK	QTY	DESCRIPTION	LENGTH	PAINT	STEEL	WEIGHT
		ONE VERTICAL BRACE		PS-2		66							
34VB19	1	L4x4x3/8	6'-29 1/6"		A36	61							
P143	1	E3/8x8	0'-6 1/2"		A572-50	5							
	1	TC 3/4 A325N	0'-13 1/4"			1							
		FIELD BOLTS											
	1	TC 3/4 A325N	0'-13 1/4"										

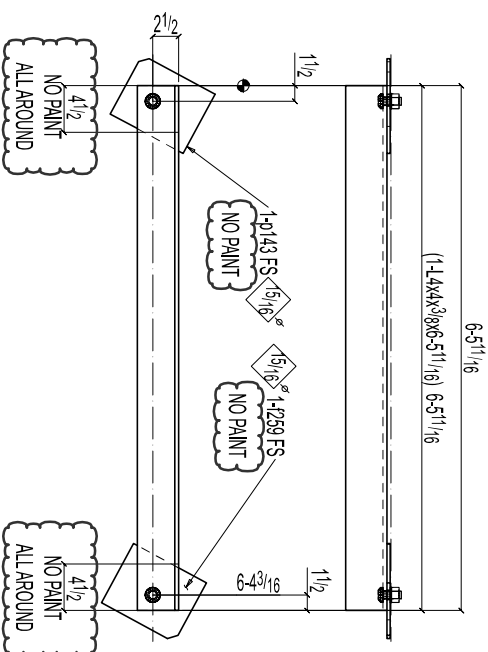
GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HND. E70XX
- STD HOLES 13/16 DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

REV	A	ISSUED FOR APPROVAL	DATE	Aug 8 2024
DESCRIPTION				
NORGATE 791 Sierra Rue Est La Grange, IL 60140-5903 F: 418-459-3493				
PROJECT				
CONSENTINO MIDDLE SCHOOL HAVERHILL, MA				
CHECK	DRAWN	REV	SEQ	
SG	DSOL	PRJ No	S24-859	34
				34VB19

DW: Reviewed (No Comments)

Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate



ONE VERTICAL BRACE 34VB20

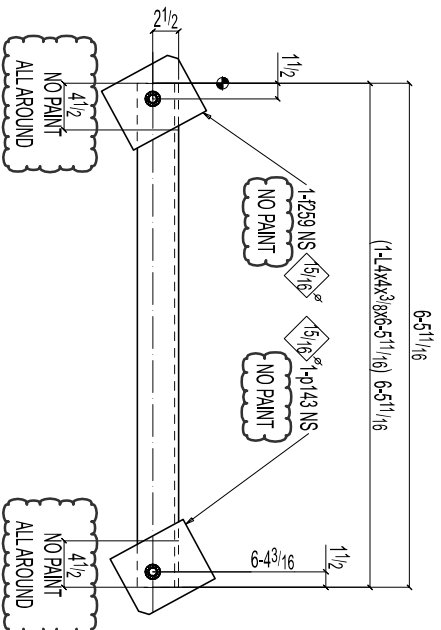
SHOP NOTE:
TOE DIRECTION NEAR SIDE
SHOP BOLTS:
2-T/C 3/4x1 3/4 A325N

[illegible]

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
 - MARK CENTER OF GRAVITY
 - WELDS LOW HYD. E70XX
 - STD HOLES $3/16$ DIA U.N.O.
 - PRE-HEAT PER AWS D1.1
 - WELD WASHER ON THE OPPOSITE
- SIDE OF THIS ARROW

CHECK	DRAWN	PROJECT			A	ISSUED FOR APPROVAL	Aug 8, 2024
SG	DSOL	CONSENTINO MIDDLE SCHOOL HAVERHILL, MA			REV	DESCRIPTION	DATE
REV	PRJ No				S24-859	SEQ	34
							
					34VB20		



ONE VERTICAL BRACE 34VB21

SHOP NOTE:
TOE DIRECTION FAR SIDE
SHOP BOLTS:
2-TC 3/4x1 3/4 A325N

[illegible]

GENERAL NOTES

- HAND TIGHT SHOP BOLTS U.N.O.
- MARK CENTER OF GRAVITY
- WELDS LOW HYD. E70XX
- STD HOLES $3/16$ DIA U.N.O.
- PRE-HEAT PER AWS D1.1
- WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW

CHECK	DRAWN	PROJECT		ISSUED FOR APPROVAL	Aug 8 2024
SG	DSOL	 NORGATE 7911 Shire Run Est La Candeloupe, QC P-418-459-6988 F-418-459-3493		REV DESCRIPTION	DATE
REV	PRJ No				
	S24-859				
	SEQ	HAWERHILL, MA MIDDLE SCHOOL CONSENTINO			
		34			
		34VB21			



Not reviewed. Could not find piece location on Framing plans or Sections. GC to coordinate

GENERAL NOTES - HAND TIGHT SHAP BOLTS U.N.O. - MARK CENTER OF GRAVITY - WELDS LOW HYD. E70XX - STD HOLES 13/16" DIA U.N.O. - PRE-HEAT PER AWS D.11 - WELD WASHER ON THE OPPOSITE SIDE OF THIS ARROW																	
<table border="1"> <tr> <td>CHECK</td> <td>DRAWN</td> </tr> <tr> <td>SG</td> <td>DSOL</td> </tr> <tr> <td>REV</td> <td>PRJ No</td> </tr> <tr> <td></td> <td>S24-859</td> </tr> <tr> <td></td> <td>SEQ</td> </tr> <tr> <td></td> <td>34</td> </tr> </table>	CHECK	DRAWN	SG	DSOL	REV	PRJ No		S24-859		SEQ		34	<table border="1"> <tr> <td colspan="2">PROJECT</td> </tr> <tr> <td colspan="2">  CONSENTINO MIDDLE SCHOOL HAVERHILL, MA </td> </tr> </table>	PROJECT		 CONSENTINO MIDDLE SCHOOL HAVERHILL, MA	
CHECK	DRAWN																
SG	DSOL																
REV	PRJ No																
	S24-859																
	SEQ																
	34																
PROJECT																	
 CONSENTINO MIDDLE SCHOOL HAVERHILL, MA																	